



# TM65

## Mid-level Report

PC6HTD: Designline HT Cold Drop In Patisserie, self service, 600mm

Assessment Date 08/12/2025

Manufacturer CED Fabrications

Contact Email sales@cedlimited.com

### Metrics

#### Embodied Carbon

**1,373** kgCO<sub>2</sub>e

#### Embodied Carbon Footprint



### Product Information

Capacity of equipment/size (kW; m3; litres; etc.)	N/A
Product weight (kg)	134 kg
Material % breakdown for at least 95% of the product weight? (Y/N)	Y
Product service life (years)	10
If refrigerant based, type of refrigerant used and GWP	Propane (R 290), No refrigerant, 0.04 kgCO <sub>2</sub> e
Refrigerant charge (kg)	0.32 kg
Energy consumption of the factory* per unit of product	155 kWh
Location of manufacture*	N/A

**Embodied carbon results (kg CO2e) — breakdown**

A1: Material extraction	619 kgCO2e
A2: Transport	106 kgCO2e
A3: Manufacturing	168 kgCO2e
A4: Transport to site	5 kgCO2e
A5: Construction	N/A
B1: Refrigerant leakage during use	0.26 kgCO2e
B2: Maintenance (if information given by manufacturer)	N/A
B3: Repair	113 kgCO2e
B4: Replacement	N/A
B5: Refurbishment	N/A
B6: Operational energy	N/A
B7: Operational water	N/A
C1: Refrigerant leakage when decommissioning	0.01 kgCO2e
C2: Transport	2 kgCO2e
C3: Waste processing	42 kgCO2e
C4: Disposal	0.66 kgCO2e

**Embodied carbon results (kg CO2e) — without refrigerant leakage**

A1–C4 without buffer factor (excluding B1, C1)	1056 kgCO2e
A1–C4 with buffer factor (excluding B1, C1)	1372 kgCO2e

**Embodied carbon result (kg CO2e) — refrigerant leakage only**

B1 (refrigerant leakage during use) + C1 (refrigerant leakage at end of life)	0 kgCO2e
---	----------

**Embodied carbon result with 'mid-level' calculation method — total**

Result of 'mid-level' calculation method	1,373 kgCO2e
--	--------------

**Assumptions**

A1: Material carbon coefficient source	CIBSE TM65, Table 2.1
B1: Refrigerant annual leakage rate (%)	N/A
C1: Refrigerant end of life recovery rate (%)	N/A
B3: Materials replaced as part of repair (%)	4
C4: Percentage of product going to landfill (%)	55

